

General Information

F-EN-007 Customer Data Sheet Revision 03

CDS - 8144

High Impact Polystyrene (HIPS)

Original Issue Date- 6/2/2021		Approval Dat	te- 6/2/2021 Revision- A
Dielectric Strength, 1/8"	400	kV/in	ASTM D149
Dielectric Constant at 106 CPS (10 ⁶ Hz, 0.0394 in)	2.5		ASTM D150
Electrical Properties			
Expansion			
Coefficent of Linear Thermal	0.5	10 ⁻⁴ /°F	ASTM D696
(261 psi, annealed 4h/80°C)			
Heat Deflection Temperature A;	183	°F	
B/1 (120°C/h, 10N)			
Vicat Softening Temperature,	212	°F	ASTM D1525
Thermal Properties			
Hardness, Rockwell	50	L-scale	ASTM D785
Flexural Modulus (73°F)	270	kpsi	ASTM D790
Flexural Strength (73°F)	6030	psi	ASTM D790
Tensile Modulus	270	kpsi	ASTM D638
Tensile Elongation (Break)	55	%	ASTM D638
Notched Izod Impact (73°F)	2.0	ft·lb/in	ASTM D256
Tensile Strength (Yield)	2950	psi	ASTM D638
Mechanical Properties			
Specular Gloss (60°)	25	%	ASTM D523
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	5	g/ 10 mm	ASTIVI D1256
Density	1.04 3	g/cm³ g/10 min	ASTM D792 ASTM D1238
Physical Properties			
-Low gloss with matte finish -USP Class VI certified -UL Classification 94 HB			
General Information High impact polystyrene			

Listed Values:

The above values are typical property values not to be construed as specification limits.

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